

# PART 1: COMPREHENSIVE ANALYSIS



## A WALK IN THE PARK

# **REI OVERVIEW**





We've been your outdoor co-op for 85 years. REI was founded in 1938 when a group of 23 climbing friends, united by their love for the outdoors, decided to source quality and affordable gear for their adventures. Read about how it all started.

Today the REI community has 23 million lifetime members, more than 16,000 employees and 181 locations in 41 states and the District of Columbia.

While much has changed since REI's beginnings, our passion for life outside lives on in everything we do.

# WHAT IS REI?

### **Our Vision**

REI is a group of people striving to live up to the fullest meaning of the words used to describe the company. REI's core purpose is to "... inspire, educate and outfit for a lifetime of outdoor adventure and stewardship." As a cooperative, everyone in the company and customers, producers and suppliers, are invited in to the mission of REI and asked to play a part in creating the unique REI experience.

### **Our Mission**

At Recreational Equipment, Inc. (REI) we believe a life outdoors is a life well-lived! We bring you top-quality gear and apparel, expert advice, rental equipment, inspiring stories of life outside and outdoor experiences to enjoy alone or share with your friends and family. And because we have no shareholders, with every purchase you make with REI, you are choosing to steward the outdoors, support sustainable business and help the fight for life outside.

# **CURRENT STRATEGY**

REI's business strategy is centered around its core values of promoting outdoor adventure, sustainability, and community engagement, while also focusing on driving growth and profitability.

## **BUSINESS STRATEGY**

### Outdoor Adventure and Sustainability:

REI emphasizes its commitment to promoting outdoor adventure and environmental stewardship. This is reflected in its product selection, marketing campaigns, and partnerships with environmental organizations.

### Member Engagement:

As a co-op, REI prioritizes its relationship with its members. The company offers exclusive benefits and rewards to its members, aiming to build long-term loyalty and drive repeat business.

### **Omnichannel Retail:**

REI has embraced an omnichannel retail strategy, integrating its online and offline channels to provide a seamless shopping experience for customers. This includes features like online ordering with in-store pickup and vice versa.

### **Community Engagement:**

REI is actively involved in the outdoor community, sponsoring events, and supporting outdoor initiatives. This helps to strengthen its brand image and connect with its target audience.

### Sustainable Practices:

REI is committed to sustainability, both in its operations and the products it sells. This includes efforts to reduce waste, minimize its carbon footprint, and promote environmentally friendly products.

### Innovation and Technology:

REI invests in innovation and technology to enhance its customer experience. This includes improvements to its website and mobile app, as well as the introduction of new products and services.

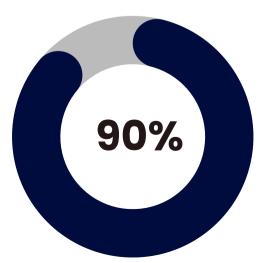
## **BUSINESS MODEL**

**CO-OP Membership**: Customers can become REI members by paying a one-time fee. This membership gives them access to exclusive benefits, including an annual dividend based on their purchases, member-only discounts, and access to special events and services.

**Retail Operations**: REI operates both online and brick-and-mortar stores, selling a wide range of outdoor gear, apparel, and equipment. Its stores are known for their knowledgeable staff and focus on providing a high level of customer service.

**Cooperative Ownership**: As a cooperative, REI is owned by its members, who have a say in how the company is run. Members elect the board of directors, which is responsible for making major decisions on behalf of the cooperative.

### 90% of REI customers are members of the CO-OP



Rei. (2023, September 5). Rei co-op reports strong growth in 2021, setting co-op record in membership. REI. https://www.rei.com/newsroom/article/rei-co-op-reportsstrong-growth-in-2021-setting-co-op-record-in-membership

# **CUSTOMER ANALYSIS**

### **PRIMARY CUSTOMER TYPES**

### Casual Outdoor Adventurers

This group includes people who enjoy occasional outdoor activities like day hikes, weekend camping trips, or casual cycling. They may be looking for reliable and affordable gear suitable for occasional use.

### **Outdoor Enthusiasts**

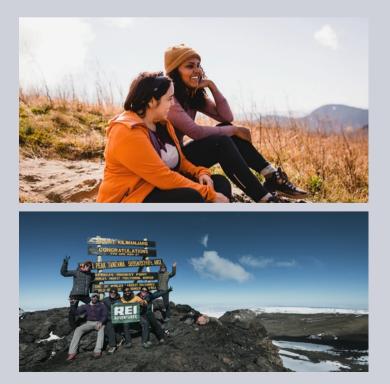
These are individuals who are passionate about outdoor activities such as hiking, camping, backpacking, rock climbing, and kayaking. They often seek high-quality, durable gear that can withstand rugged conditions.

### Fitness and Health-Conscious Consumers

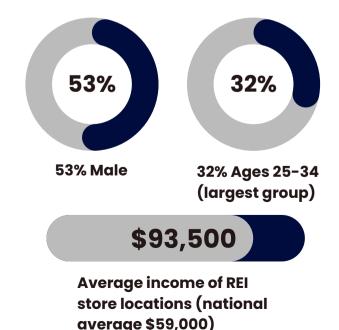
REI also caters to individuals who are focused on fitness and wellness. This includes runners, cyclists, and gymgoers who are interested in outdoor fitness activities like trail running, cycling tours, or yoga retreats.



### **Customer Personas**



### **CUSTOMER DEMORAPHICS**



# **CUSTOMER ENGAGEMENT**

REI's customer engagement models focus on creating value, fostering community, and aligning with customer values and interests. Through its membership program, educational workshops, community events, digital platforms, sustainability initiatives, and customer service excellence, REI cultivates a strong connection with its diverse customer base. These engagement strategies not only drive sales but also build brand loyalty, advocacy, and a sense of belonging among REI customers.

**Membership Program** - REI Co-op Membership REI's membership program offers customers the opportunity to become co-op members by paying a one-time fee. Members receive various benefits, including an annual dividend based on their purchases, exclusive discounts, access to special events, and member-only sales. The membership program encourages repeat purchases and fosters a sense of belonging among members. It also incentivizes customers to shop at REI more frequently to maximize their annual dividend.

**Community Building and Events -** REI hosts community events, group hikes, camping trips, and other outdoor activities to bring customers together and build a sense of community. These events often focus on outdoor recreation, environmental conservation, and wellness. Community events help REI customers connect with like-minded individuals, share experiences, and build relationships. They also reinforce the brand's values and promote outdoor participation.

**Sustainability and Social Responsibility Initiatives –** REI is committed to environmental stewardship, sustainability, and social responsibility. The company supports conservation projects, promotes sustainable practices, and engages in advocacy efforts related to outdoor recreation and environmental protection. By aligning with environmental and social causes, REI attracts and retains customers who share these values. It also demonstrates the brand's commitment to making a positive impact on the planet and society. **Educational Workshops and Classes -** REI offers a wide range of outdoor classes, workshops, and events both in-store and online. These sessions cover topics such as outdoor skills, gear use and maintenance, fitness training, and environmental stewardship. By providing educational opportunities, REI positions itself as a trusted resource for outdoor enthusiasts. It also encourages customers to participate in outdoor activities and build skills, fostering a deeper connection with the brand.

### Digital Engagement (REI App and Online

**Community) -** REI's mobile app and online platform provide customers with tools to shop, access product information, plan outdoor activities, and connect with the REI community. The platform also features usergenerated content, reviews, and outdoor tips. Digital platforms enhance the customer experience by offering convenience, personalized recommendations, and a platform for community interaction. They also enable REI to gather customer data and insights to improve its offerings.

**Customer Service Excellence –** REI prioritizes customer service by providing knowledgeable staff, hassle-free returns, product warranties, and expert advice. The company's "100% Satisfaction Guarantee" ensures that customers are satisfied with their purchases. Exceptional customer service builds trust, loyalty, and satisfaction among REI customers. It encourages repeat business and word-of-mouth recommendations, contributing to long-term customer engagement.

# **SWOT ANALYSIS**

### **STRENGTHS**

### WEAKNESSES

<ul> <li>Brand Reputation: REI has a strong brand reputation as a trusted retailer for high-quality outdoor gear, apparel, and equipment.</li> <li>Membership Program: The REI Co-op Membership program fosters loyalty, encourages repeat purchases, and offers exclusive benefits to members.</li> <li>Diverse Product Range: REI offers a wide range of products catering to various outdoor activities, interests, and skill levels.</li> <li>Community Engagement: REI's community- building initiatives, educational workshops, and events strengthen customer relationships and foster a sense of community.</li> <li>Sustainability Commitment: REI's focus on environmental stewardship and sustainability resonates with environmentally conscious consumers and aligns with growing societal values.</li> </ul>	<ul> <li>Higher Price Points: Some customers perceive REI's products as being priced higher compared to competitors, which may limit its appeal to budget-conscious shoppers.</li> <li>Limited Physical Presence: While REI has many stores across the U.S., its physical presence is primarily concentrated in certain regions, potentially limiting its reach to customers in other areas.</li> <li>Dependency on Seasonal Sales: REI's sales are somewhat dependent on seasonal outdoor activities, making it susceptible to seasonal fluctuations.</li> </ul>
<ul> <li>E-commerce Expansion: Investing in e- commerce capabilities and expanding online offerings can help REI reach a broader customer base and increase sales.</li> <li>International Expansion: Exploring opportunities for international expansion can help REI tap into new markets and diversify its revenue streams.</li> <li>Partnerships and Collaborations: Collaborating with outdoor brands, influencers, or organizations can enhance REI's brand visibility, attract new customers, and create unique offerings.</li> <li>Health and Wellness Trend: Leveraging the growing interest in outdoor fitness, wellness, and mental health can create new opportunities for product development and marketing.</li> </ul>	<ul> <li>Economic Fluctuations: Economic downturns or recessions can affect consumer spending on outdoor activities and discretionary purchases.</li> <li>Supply Chain Disruptions: Global supply chain issues, including manufacturing delays, shipping challenges, and raw material shortages, can impact product availability and increase costs.</li> <li>Changing Consumer Preferences: Shifts in consumer preferences towards alternative outdoor activities, brands, or shopping channels can affect REI's sales and customer engagement.</li> <li>Regulatory and Environmental Challenges: Regulatory changes, environmental regulations, or public land access issues can impact outdoor activities.</li> </ul>

### **OPPORTUNITIES**



# **EMPLOYEE & WORKFORCE**

REI hiring managers use REI's values as a guide for the type of person they are looking for to join the team. Potential employees are considered based on their skills, and their understanding of and willingness to try and live up to REI's values. Because the values are such a strong guiding force behind the cooperative's activities, great importance is placed on helping people to understand the values and how to put them into action.

During their first two weeks on the job, new store employees work "buddy shifts" with experienced employees to learn various customer service techniques that have been successful in the past. This training is a significant investment of time that helps insure that new employees have resources in terms of knowledge, and connections with other employees so they can ask questions as they arise. Throughout the year at each store, community service projects are initiated that all employees participate in, thus continuing the community building and development of camaraderie.

### ISSUES

- Employee Retention
- Work-Life Balance
- Diversity, Equity, and Inclusion
- Training and Development
- Compensation and Benefits
- Health and Safety
- Remote Work and Flexible Scheduling
- Employee Engagement and Communication

REI deals with these workforce issues just as any company does, although REI does not have any outstanding/specific workforce management issues.

I was at my previous job for nearly a decade, and not once did I meet the CEO. Within two months at REI, I met Sally Jewell and shared lunch with her. It's amazing that she's so down-to-earth and is willing to get her hands dirty.

I have the opportunity to teach children how to respect themselves, the environment and others through the REI partnership with 'leave no trace' via P.E.A.K. training. I know of no other program with any other company that truly puts their ethical ideals into practices



Working Together for a Better World. (n.d.). https://www.rei.com/pdf/jobs/2009-Best-Company-for-25-Years-REI-for-REI.pdf

# **COMPETITOR LANDSCAPE**

	ts 2nd in Product Quality Score		REI Rank	s 2nd in Net Promoter Score	
	rs rate REI's Product Quality Score a 4.4/5, which ranks below Patagonia.	it 2nd against its	competitors, b	s rate REI's Net Promoter Score a 53, which ranks it : below Patagonia. Net Promoter score tracks custome "On a scale from 0-10, how likely are you to recomm	rs' overall score to
1st print	Patagonia	<b>4.6</b> /5	1st	Patagonia	60
2nd	REI	<b>4.4</b> 75			
3rd DIG	DICK'S Sporting Goods	<b>3.8</b> 75	2nd	REI	53
4th	Big 5 Sporting Goods Corporation	3.8/5	3rd DICK	S DICK'S Sporting Goods	30
5th	The North Face	3.7	4th	The North Face	16
		0.775	5th	Big 5 Sporting Goods Corporation	-19
Pricing So	core Comparison		Customer	Service Comparison	
560 Custome	<b>xs 2nd in Pricing Score</b> rs rate REI's Pricing Score a 4.1/5, which ranks it 2nd ag below Patagonia.	ainst its		s <b>1st in Customer Service</b> s rate REI's Customer Service a 4.4/5, which ranks it 1	st against its
1st	Patagonia	<b>4.3</b> 75	1st	REI	<b>4.4</b> 75
	REI REI	<b>4.1</b> 75	2nd	a Patagonia	<b>4.4</b> 75
2nd			3rd DICK	DICK'S Sporting Goods	<b>3.7</b> /5
2nd	LICK'S Sporting Goods	<b>3.6</b> 75			
	DICK'S Sporting Goods     The North Face	3.6/5 3.4/5	4th	Big 5 Sporting Goods Corporation	<b>3.6</b> /5

Amongst the main competitors in the outdoor sports retail industry, REI ranks second in Product Quality, Net Promoter Score, and Pricing Score. REI ranks first in Customer Service.

# **COMPETITOR LANDSCAPE**



On the two dimensions of number of brands sold and main focus of the brand, REI falls in the bottom left quadrant of this perceptual map. REI is seen by customers as selling many brands with a focus on activity and adventure rather than just the products they sell.

> Williams, K. (n.d.). Rei website re-design. Behance. https://www.behance.net/gallery/64001297/REI-Website-Re-design





### **Inventory Optimization**

REI likely employs inventory optimization techniques to ensure the right mix of products is available in each store and distribution center based on customer demand, seasonality, and sales trends. By leveraging data analytics, sales forecasts, and historical data, REI can optimize inventory levels, reduce carrying costs, and improve stock availability. This strategy helps REI meet customer demand efficiently and reduce excess inventory costs.

### **Seasonal Inventory Planning**

Given the seasonal nature of outdoor activities, REI likely adjusts its inventory levels and product assortments based on seasonal demand fluctuations. REI's inventory planning likely focuses on anticipating seasonal trends and customer preferences. For instance, during the summer, there might be a higher demand for camping and hiking gear, while winter might see increased sales of snow sports and cold-weather apparel.

### **Vendor Management and Relationships**

REI collaborates with various vendors and suppliers to source products, negotiate terms, and manage inventory levels effectively. Strong vendor relationships and efficient vendor management practices enable REI to secure favorable pricing, terms, and delivery schedules. This collaboration ensures timely replenishment of inventory and reduces supply chain disruptions.

#### **Technology and Systems**

REI likely utilizes advanced inventory management software and systems to track inventory levels, monitor sales trends, and manage replenishment processes. Leveraging technology allows REI to automate inventory tasks, improve accuracy, and make data-driven decisions. This enhances efficiency, reduces manual errors, and improves overall inventory management effectiveness.

### **Safety Stock and Buffer Inventory**

REI may maintain safety stock and buffer inventory to account for demand variability, supplier lead times, and unforeseen disruptions. Having safety stock and buffer inventory helps REI prevent stockouts, meet customer demand during peak periods, and manage supply chain uncertainties effectively.

#### **Sustainability Considerations**

Given REI's commitment to sustainability, its inventory management strategy may also focus on sustainable sourcing, reducing waste, and minimizing environmental impact. Incorporating sustainability into inventory management aligns with REI's values and resonates with environmentally conscious consumers. It also helps REI manage inventory more responsibly and reduce its carbon footprint.

#### **Returns and Reverse Logistics**

REI's inventory management strategy likely includes processes for managing returns, exchanges, and reverse logistics efficiently. Handling returns and reverse logistics effectively is crucial for maintaining inventory accuracy, optimizing inventory levels, and improving customer satisfaction. REI's generous return policy and "100% Satisfaction Guarantee" necessitate efficient inventory management practices for returned products.

## RECENT TRANSFORMATION EFFORTS

#OptOutside on Black Friday and every day: Rei Co-op. REI. (n.d.). https://www.rei.com/opt-outside



### **OptOutside Campaign and Store Closures**

In 2015, REI launched its #OptOutside campaign, closing its stores on Black Friday and encouraging employees and customers to spend time outdoors instead of shopping.

The #OptOutside campaign received positive feedback from customers, employees, and environmentalists. It reinforced REI's brand values, strengthened its community engagement, and differentiated REI from competitors. The campaign has become an annual tradition for REI, emphasizing its commitment to outdoor recreation and environmental stewardship.

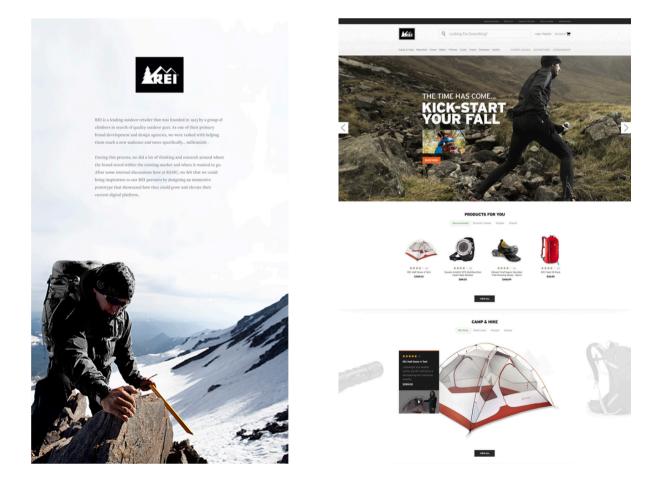
On Black Friday, we recognize the value of time spent outside and its impact on our wellbeing.

## **RECENT TRANSFORMATION EFFORTS**

### **Digital Transformation and E-commerce Expansion**

REI has invested in digital transformation, enhancing its e-commerce platform, mobile app, and online customer experience to cater to the growing demand for online shopping and digital engagement.

The improved digital platforms have enhanced customer convenience, expanded REI's online reach, and supported sales growth. With the shift towards online shopping accelerated by the COVID-19 pandemic, REI's investments in e-commerce have been timely and beneficial.



Rei. (2023a, July 28). Rei co-op welcomes new vice president of e-commerce, gear, and apparel. REI. https://www.rei.com/newsroom/article/rei-co-op-welcomes-new-vicepresident-e-commerce-gear-and-apparel

## **RECENT TRANSFORMATION EFFORTS**

Product impact & re/SUPPLY: Rei Co-op. REI. (n.d.-b). https://www.rei.com/stewardship/product-impact-and-re-supply

### **Sustainability Initiatives**

REI has made significant commitments to sustainability, including reducing its carbon footprint, sourcing sustainable materials, and promoting eco-friendly products and practices.

These sustainability initiatives have resonated well with environmentally conscious consumers and reinforced REI's brand as a responsible retailer. By integrating sustainability into its operations and product offerings, REI has strengthened its brand reputation, attracted new customers, and differentiated itself in the market.



# PART 2: DEVELOPMENT OF A GO-FORWARD STRATEGY



## A WALK IN THE PARK

## PERFORMANCE IMPROVEMENT STRATEGY FOR SUSTAINABILITY

### **Objective:**

Enhance sustainability initiatives to reinforce REI's brand commitment to environmental stewardship, while driving sales and profitability through eco-friendly product offerings, sustainable practices, and customer engagement.

### Sustainable Product Assortment

- Expand and promote eco-friendly and sustainable product lines across all categories.
- Collaborate with suppliers to source sustainable materials and manufacturing processes.
- Launch a dedicated section on REI's website and in-store highlighting sustainable products.
- Offer exclusive discounts or incentives for purchasing sustainable products.

### Green Operations and Supply Chain

- Implement sustainable practices in operations, logistics, and supply chain management.
- Optimize transportation routes to reduce carbon emissions and fuel consumption.
- Partner with suppliers committed to sustainability and ethical practices.
- Minimize waste through recycling, composting, and reducing packaging materials.

### Sustainability Education and Engagement

- Educate customers, employees, and community members about sustainability and environmental conservation.
- Offer sustainability-focused workshops, webinars, and events in partnership with environmental organizations.
- Develop educational content and resources on REI's website and mobile app about sustainable practices and product care.
- Encourage employees to participate in sustainability initiatives and community volunteer programs.

### Member and Customer Incentives

- Reward REI Co-op members and customers for supporting sustainability initiatives and purchasing ecofriendly products.
- Offer bonus dividends or exclusive discounts for purchasing sustainable products.
- Create a loyalty program tier dedicated to sustainability, offering special benefits and rewards.
- Collaborate with environmental organizations to offer exclusive member events and experiences.

### **Transparency and Accountability**

- Enhance transparency in sustainability efforts and hold REI accountable for its environmental impact.
- Publish annual sustainability reports detailing progress, goals, and initiatives.
- Engage with customers and stakeholders through surveys and feedback mechanisms to gather insights and suggestions.
- Participate in third-party certifications and audits to validate sustainability claims and practices.

### Marketing and Branding

- Integrate sustainability into REI's marketing campaigns, branding, and storytelling to resonate with ecoconscious consumers.
- Launch marketing campaigns highlighting REI's sustainability journey, eco-friendly products, and environmental partnerships.
- Collaborate with influencers, environmentalists, and outdoor enthusiasts to amplify sustainability messaging and reach new audiences.
- Share customer stories and testimonials about their sustainable adventures and product experiences with REI.

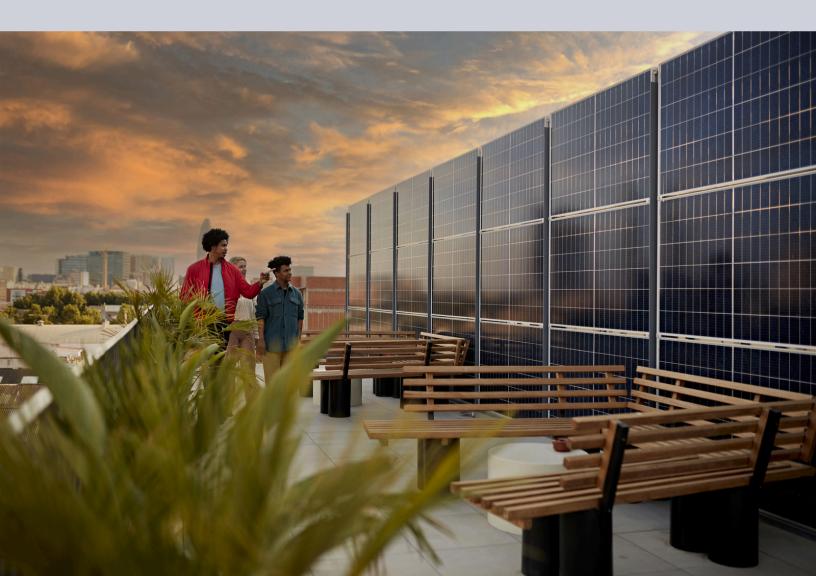
### **Measurement and Evaluation**

Key Performance Indicators (KPIs):

- Increase in sales of sustainable products.
- Improvement in carbon footprint and waste reduction metrics.
- Growth in member engagement and participation in sustainability initiatives.
- Enhancement in customer satisfaction and loyalty related to sustainability.

Monitoring and Reporting

- Regularly track and analyze KPIs to evaluate the effectiveness of sustainability initiatives.
- Share progress updates and achievements with stakeholders through reports, communications, and digital channels.
- Continuously adapt and refine the strategy based on performance insights, customer feedback, and market trends.



## CUSTOMER ENGAGEMENT ENHANCEMENT

### **Objective:**

Enhancing customer engagement and experience is crucial for REI to build strong relationships, foster loyalty, and differentiate itself in the competitive outdoor retail market.

### Virtual Outdoor Experiences and Workshops

- Offer virtual outdoor experiences, guided tours, and workshops led by outdoor experts, REI staff, or brand ambassadors.
  - Reach customers beyond physical store locations.
  - Provide valuable content and education.
  - Foster community and connection among outdoor enthusiasts.

### Augmented Reality (AR) Product Trials

- Implement AR technology on REI's mobile app or website to allow customers to virtually try on products, explore gear features, or visualize outdoor experiences.
  - Enhance online shopping experience.
  - Reduce product returns by helping customers make informed decisions.
  - Differentiate REI with innovative technology.

### Personalized Recommendations and Shopping Assistance

- Utilize AI and machine learning algorithms to provide personalized product recommendations, gear lists, and outdoor activity guides based on customer preferences, purchase history, and online behavior.
  - Improve customer satisfaction and relevance.
  - Increase average order value and cross-selling opportunities.
  - Enhance customer loyalty and repeat purchases.

### **Community Building and User-Generated Content**

- Create a dedicated platform or community space within REI's digital channels where customers can share their outdoor adventures, gear reviews, tips, and stories.
  - Foster a sense of belonging and community among customers.
  - Encourage user-generated content and word-of-mouth marketing.
  - Strengthen brand authenticity and credibility through real customer experiences.

### **Virtual Fitting Rooms and Expert Consultations**

- Offer virtual fitting rooms and one-on-one expert consultations through video calls, allowing customers to receive personalized gear recommendations, fitting advice, and outdoor trip planning assistance.
  - Provide personalized and convenient shopping experiences.
  - Build trust and rapport with customers through expert guidance.
  - Improve customer satisfaction and reduce returns by ensuring proper fit and suitability.

### Sustainability Engagement and Impact Tracking

- Integrate sustainability engagement and impact tracking features within REI's digital platforms, allowing customers to learn about their environmental footprint, track their sustainable purchases, and participate in eco-friendly challenges or initiatives.
  - Enhance customer awareness and education about sustainability.
  - Empower customers to make eco-friendly choices and contribute to positive impact.
  - Strengthen REI's sustainability brand image and commitment.

## WORKFORCE DEVELOPMENT PLAN

### **Objective:**

Resolving workforce issues and improving employee satisfaction and productivity are crucial for maintaining a positive work environment, reducing turnover, and driving organizational success.

### **Enhance Compensation and Benefits**

- Review and update compensation packages, benefits, and reward programs to remain competitive and attractive to current and prospective employees.
  - Conduct regular market research to ensure salaries and benefits are competitive.
  - Introduce performance-based bonuses and incentives to motivate employees.
  - Offer flexible work arrangements, paid time off, and wellness programs to support work-life balance and well-being.

#### **Career Development and Growth Opportunities**

- Invest in employee training, development programs, and career advancement opportunities to support professional growth and retention.
  - Implement a comprehensive onboarding program for new hires.
  - Offer skill development workshops, certifications, and educational opportunities.
  - Create clear career paths, mentorship programs, and succession planning to encourage long-term commitment and growth.

#### Improve Work-Life Balance

- Promote work-life balance by implementing flexible work schedules, remote work options, and supportive policies.
  - Establish clear guidelines and policies for flexible work arrangements.
    - Provide tools and technology to support remote work and collaboration.
    - Encourage managers to lead by example and prioritize work-life balance.

#### Strengthen Communication and Engagement

- Enhance communication channels, foster open dialogue, and encourage employee engagement and participation in decision-making processes.
  - Conduct regular team meetings, one-on-one check-ins, and town hall sessions.
  - Implement employee feedback surveys and act on feedback to address concerns and improve the work environment.
  - Foster a culture of transparency, trust, and inclusivity to enhance employee morale and satisfaction.

#### Foster Diversity, Equity, and Inclusion (DEI)

- Embrace diversity, equity, and inclusion by fostering a diverse and inclusive workplace culture where all employees feel valued, respected, and empowered.
  - Implement DEI training and education programs for employees and leaders.
  - Establish DEI goals, metrics, and accountability mechanisms to track progress.
  - Celebrate diversity and promote inclusivity through events, initiatives, and partnerships.

#### **Recognize and Reward Employee Contributions**

- Recognize and reward employee achievements, contributions, and milestones to boost morale, motivation, and job satisfaction.
  - Implement an employee recognition program to acknowledge and celebrate successes.
  - Encourage peer recognition and appreciation through team recognition programs.
  - Offer opportunities for employees to showcase their work, share ideas, and contribute to organizational success.

#### **Health and Safety Prioritization**

- Prioritize employee health, safety, and well-being by implementing robust health and safety policies, training, and support systems.
  - Provide comprehensive health and safety training for all employees.
  - Establish clear protocols and guidelines to ensure a safe and healthy work environment.
  - Offer support resources, counseling services, and wellness programs to support employee well-being.

# **INVENTORY OPTIMIZATION**

### **Objective:**

Improving inventory management is essential to support REI's sales and profitability goals by ensuring optimal stock levels, reducing carrying costs, minimizing stockouts, and enhancing customer satisfaction.

#### Demand Forecasting and Inventory Optimization

- Implement advanced demand forecasting techniques and inventory optimization algorithms to accurately predict customer demand, seasonal trends, and sales patterns.
  - Utilize historical sales data, market trends, and customer insights to forecast demand more accurately.
  - Optimize inventory levels by setting appropriate safety stock, reorder points, and order quantities based on demand variability and lead times.
  - Adopt inventory management software with AI and machine learning capabilities to automate forecasting and optimization processes.

### Seasonal and Promotional Planning

- Develop a seasonal and promotional inventory planning strategy to align with sales campaigns, new product launches, and peak demand periods.
  - Collaborate with marketing and sales teams to synchronize inventory levels with promotional activities, events, and seasonal campaigns.
  - Plan ahead for seasonal demand fluctuations, holidays, and special events to ensure adequate stock availability and timely replenishment.
  - Implement dynamic pricing and discount strategies to optimize inventory turnover and maximize profitability during promotions.

### Supplier Collaboration and Vendor Management

- Strengthen relationships with suppliers and optimize vendor management practices to improve lead times, pricing, and supply chain efficiency.
  - Negotiate favorable terms, discounts, and incentives with key suppliers to reduce costs and improve margins.
  - Collaborate closely with suppliers to align production schedules, order quantities, and delivery schedules with inventory needs.
  - Implement vendor performance tracking and evaluation mechanisms to ensure reliability, quality, and compliance with contractual agreements.

#### Inventory Visibility and Tracking

- Enhance inventory visibility and tracking capabilities through real-time monitoring, RFID technology, and integration with sales channels and POS systems.
  - Implement RFID tags, barcode scanning, and IoT devices to track inventory accurately across warehouses, stores, and distribution channels.
  - Integrate inventory management systems with POS, e-commerce platforms, and sales channels to synchronize inventory data, update stock levels in real-time, and prevent overselling or stockouts.
  - Provide employees with access to real-time inventory data and tools to facilitate informed decision-making, order processing, and customer service.

#### Sustainability and Eco-Friendly Inventory Practices

- Adopt sustainable and eco-friendly inventory practices, sourcing methods, and packaging materials to align with REI's sustainability goals and customer preferences.
  - Collaborate with suppliers to source sustainable materials, reduce waste, and adopt eco-friendly packaging solutions.
  - Optimize transportation and logistics to minimize carbon footprint and environmental impact.
  - Promote sustainable products and practices within the inventory mix to cater to eco-conscious consumers and differentiate REI in the market.

#### Inventory Turnover and Dead Stock Management

- Focus on improving inventory turnover rates and effectively managing dead stock to optimize cash flow, reduce holding costs, and improve profitability.
  - Analyze inventory turnover ratios, aging reports, and sales performance to identify slow-moving items and dead stock.
  - Implement markdowns, clearance sales, or promotional campaigns to liquidate excess inventory and minimize losses.
  - Develop strategies to improve product assortment planning, purchasing decisions, and inventory rotation to enhance turnover rates and minimize holding costs.

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  - Negotiate favorable terms, discounts, and incentives with key suppliers to reduce costs and improve margins.
  - Collaborate closely with suppliers to align production schedules, order quantities, and delivery schedules with inventory needs.
  - Implement vendor performance tracking and evaluation mechanisms to ensure reliability, quality, and compliance with contractual agreements.

#### Inventory Visibility and Tracking

- Enhance inventory visibility and tracking capabilities through real-time monitoring, RFID technology, and integration with sales channels and POS systems.
  - Implement RFID tags, barcode scanning, and IoT devices to track inventory accurately across warehouses, stores, and distribution channels.
  - Integrate inventory management systems with POS, e-commerce platforms, and sales channels to synchronize inventory data, update stock levels in real-time, and prevent overselling or stockouts.
  - Provide employees with access to real-time inventory data and tools to facilitate informed decision-making, order processing, and customer service.

#### Sustainability and Eco-Friendly Inventory Practices

- Adopt sustainable and eco-friendly inventory practices, sourcing methods, and packaging materials to align with REI's sustainability goals and customer preferences.
  - Collaborate with suppliers to source sustainable materials, reduce waste, and adopt eco-friendly packaging solutions.
  - Optimize transportation and logistics to minimize carbon footprint and environmental impact.
  - Promote sustainable products and practices within the inventory mix to cater to eco-conscious consumers and differentiate REI in the market.

#### Inventory Turnover and Dead Stock Management

- Focus on improving inventory turnover rates and effectively managing dead stock to optimize cash flow, reduce holding costs, and improve profitability.
  - Analyze inventory turnover ratios, aging reports, and sales performance to identify slow-moving items and dead stock.
  - Implement markdowns, clearance sales, or promotional campaigns to liquidate excess inventory and minimize losses.
  - Develop strategies to improve product assortment planning, purchasing decisions, and inventory rotation to enhance turnover rates and minimize holding costs.

### Comprehensive Strategy to Improve Sustainability and Drive Sales for REI

### Timeline: 12-18 Months

### **Action Plan:**

### 1. Research and Analysis (Months 1-3)

- Conduct market research on sustainability trends and consumer preferences.
- Analyze current product lines, suppliers, and operations for sustainability opportunities.

### 2. Strategy Development (Months 4-6)

- Develop a comprehensive sustainability strategy and action plan.
- Identify key initiatives, partners, and resources needed.

### 3.Implementation (Months 7-15)

- Launch sustainable product lines, eco-friendly initiatives, and partnerships.
- Implement green operations, supply chain improvements, and eco-friendly packaging.
- Promote sustainability through marketing campaigns, education, and engagement.

### 4. Monitoring and Evaluation (Months 16-18)

- Monitor progress, track KPIs, and evaluate the effectiveness of sustainability initiatives.
- Gather feedback from customers, employees, and stakeholders.

### **Resource Allocation:**

- Sustainability Team
- Budget for eco-friendly products, initiatives, and partnerships
- Marketing and communication resources

### **Risk Management:**

- Potential resistance from suppliers or stakeholders
- Consumer skepticism or misunderstanding of sustainability initiatives
- Implementation challenges and operational complexities

- Increase in sales of sustainable products
- Reduction in carbon footprint and waste
- Growth in customer engagement and awareness of sustainability initiatives
- Positive feedback and perception from customers and stakeholders

### **Enhance Customer Engagement Strategy**

### Timeline: 6-12 Months

### **Action Plan:**

### 1. Research and Analysis (Months 1-2)

- Conduct customer surveys, feedback, and market research on engagement preferences.
- Analyze current customer engagement strategies and channels.

### 2. Strategy Development (Months 3-4)

- Develop a customer engagement strategy and action plan.
- Identify key initiatives, channels, and resources needed.

### 3.Implementation (Months 5-10)

- Launch virtual experiences, AR product trials, personalized recommendations, and community-building initiatives.
- Implement gamification, rewards programs, and sustainability engagement.

### 4. Monitoring and Evaluation (Months 11-12)

- Monitor customer engagement metrics, track KPIs, and evaluate the effectiveness of initiatives.
- Gather feedback from customers and analyze engagement trends.

### **Resource Allocation:**

- Customer Engagement Team
- Technology and software for virtual experiences, AR, and gamification
- Marketing and communication resources

### **Risk Management:**

- Adoption and technology challenges
- Resistance or skepticism from customers
- Competitive pressures and changing consumer preferences

- Increase in customer engagement and interaction
- Growth in user participation and activity
- Positive feedback and satisfaction scores
- Improvement in customer retention and loyalty

### Resolving Existing Workforce Issues and Improving Employee Satisfaction and Productivity

### Timeline: 12-24 Months

### **Action Plan:**

### 1. Assessment and Analysis (Months 1-3)

- Conduct employee surveys, feedback, and assessments on workforce issues and satisfaction.
- Analyze current HR practices, policies, and culture.

### 2. Strategy Development (Months 4-6)

- Develop a workforce improvement strategy and action plan.
- Identify key initiatives, programs, and resources needed.

### 3.Implementation (Months 7-18)

- Implement compensation and benefits enhancements, career development programs, and work-life balance initiatives.
- Strengthen communication, engagement, DEI, recognition, and health and safety practices.

### 4. Monitoring and Evaluation (Months 19-24)

- Monitor employee satisfaction, productivity, turnover rates, and KPIs.
- Gather feedback from employees, analyze trends, and adjust strategies as needed.

### **Resource Allocation:**

- HR and Talent Management Team
- Budget for training, development, benefits, and programs
- Communication and engagement resources

### **Risk Management:**

- Resistance or skepticism from employees or managers
- Budget constraints and resource limitations
- Implementation challenges and cultural barriers

- Improvement in employee satisfaction and engagement scores
- Reduction in turnover rates and absenteeism
- Increase in productivity and performance metrics
- Positive feedback and perception from employees

### **Inventory Management Strategy**

### Timeline: 9-15 Months

### **Action Plan:**

### 1. Analysis and Planning (Months 1-3)

- Analyze current inventory practices, performance, and challenges.
- Develop an inventory management strategy and optimization plan.

### 2.Implementation (Months 4-12)

- Implement demand forecasting, seasonal planning, supplier collaboration, and inventory visibility improvements.
- Adopt sustainability practices, eco-friendly inventory methods, and dead stock management.

### 3. Monitoring and Evaluation (Months 13-15)

- Monitor inventory levels, turnover rates, costs, and KPIs.
- Gather feedback from teams, analyze performance, and adjust strategies as needed.

### **Resource Allocation:**

- Inventory Management Team
- Technology and software for forecasting, optimization, and tracking
- Budget for training, supplier collaboration, and sustainability initiatives

### **Risk Management:**

- Supply chain disruptions and supplier issues
- Forecasting inaccuracies and inventory imbalances
- Implementation challenges and system integrations

- Improvement in inventory turnover rates and holding costs
- Reduction in stockouts, overstocks, and dead stock
- Increase in sales, profitability, and inventory efficiency
- Positive feedback and satisfaction from teams and stakeholders

**Sales of Sustainable Products** Year-over-Year Growth: 15-20%

**Carbon Footprint Reduction** Increase in Renewable Energy Usage: 20-25%



20%

Sustainable Product Assortment New Sustainable Products: 50-75 annually

**Customer Engagement Metrics** Increase in Website Visits: 20-25%



50-75 +

75%

15%

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**Virtual Experience Participation** Number of Participants: 10,000-15,000 annually

**Customer Satisfaction and Loyalty** Increase in Customer Retention: 70-75%

**Employee Satisfaction and Engagement** Improvement in Employee Satisfaction: 10-15%

### Training and Development Participation

Number of Employees Participating: 2,000-3,000 annually

Work-Life Balance and Well-being

Increase in Wellness Program Participation: 40-50%



These are estimated numbers and percentages; and provide a starting point for tracking and measuring the progress, impact, and success of each strategy over time.



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